

Thursday, 3/30/2006 10:06:10 AM  
Sam Johnston

## Process Sheet

Split

Customer : CU-DAR001: Dart Helicopters Services  
 Drawing Name : HI-STEP LEG ASSEMBLY  
 Part Number : D3065041  
 Number : 26452  
 Drawing Number : D3065 REV A2  
 Ultimate Number : 10385  
 Project Number : N/A  
 Part Number : N/A  
 This Issue : 3/30/2006 S.O. No. : N/A  
 Drawing Revision : A2  
 Project Rev. : NC  
 First Issue : N/A Type : SMALL / MED FAB  
 Material : N/A  
 Previous Rev. : 26211  
 Due Date : 4/15/2006 Qty: ~~66~~ 10 Um: Each  
 Written By : SER/COMMENT BELOW  
 Checked & Approved By : KJ 03.30  
 Comment : Est Rev: 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Part Number



Seq. #: Machine Or Operation: Description :

1.0 26452A STEP SPACER



Comment: Sub-Component STEP SPACER

2.0 26452B STEP SPACER



Comment: Sub-Component STEP SPACER

3.0 26452C STEP LEG



Comment: Sub-Component STEP LEG

4.0 26452D STEP SPACER



Comment: Sub-Component STEP SPACER

5.0 D30651 Step Spacer



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)

Step Spacer

Pick:

Qty Part Number

1 D3065-1

Description

Spacer

Batch

⑤

B23349

5x26452 SB 06/05/01

⑦ B19782 ③ B21125

⑩

6.0 D30653 Step Spacer



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)

Step Spacer

Pick:

Qty Part Number

1 D3065-3

Description

Spacer

Batch

⑩

B22959

SB 06/05/01

⑩

## Process Sheet

|  |                       |   |  |
|--|-----------------------|---|--|
| ✓ Customer: CU-DAR001 Dart Helicopters Services  |                       | Drawing Name: HI-STEP LEG ASSEMBLY  |  |
| Job Number: 26452  |                       | Part Number: D3065041   |  |
| Job Number:  |                       |      |  |
| Seq. #:  | Machine Or Operation: | Description :   |  |
| 7.0  | D30655                | Step Leg  |  |
|   |                       |    |  |
| Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)<br>Step Leg<br>Pick:<br>Qty Part Number Description Batch<br>2 D3065-5 Leg <u>B26452C</u> <u>SB</u> <u>06/05/01</u> (10)                           |                       |   |  |
| 8.0  | D30657                | Step Spacer   |  |
|   |                       |    |  |
| Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)<br>Step Spacer<br>Pick:<br>Qty Part Number Description Batch<br>1 D3065-7 Spacer <u>② 22959 ① B19782 ③ B21125 ③</u> <u>SB</u> <u>06/05/01</u> (10) |                       |   |  |
| 9.0  | MS20470AD44           | Rivet, Universal Head   |  |
|   |                       |  |  |
| Comment: Qty.: 30.0000 Each(s)/Unit Total : 1800.0000 Each(s)<br>Rivet, Universal Head<br>Pick:<br>Qty Part Number Description Batch<br>30 MS20470AD4-4 Rivet <u>M19073</u> <u>SB</u> <u>04/05/01</u> (10)   |                       |   |  |
| 10.0   | SMALL FAB 1           | SMALL & MEDIUM FAB RESOURCE 1   |  |
|   |                       |  |  |
| Comment: SMALL & MEDIUM FAB RESOURCE 1<br>Assemble as per Dwg D3065 and Identify as D3065-041 <u>SP</u> <u>04/05/01</u> (10)   |                       |   |  |
| 11.0   | QC5                   | INSPECT WORK TO CURRENT STEP  |  |
|   |                       |  |  |
| Comment: INSPECT WORK TO CURRENT STEP <u>Atch 0501</u> (10)  |                       |   |  |
| 12.0   | PACKAGING 1           | PACKAGING RESOURCE #1   |  |
|   |                       |  |  |
| Comment: PACKAGING RESOURCE #1<br>Identify and Stock<br>Location: <u>WA18</u> <u>SP</u> <u>06-05-01</u> 10   |                       |   |  |

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 26452

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*RP 06/05/02*

Job Completion:



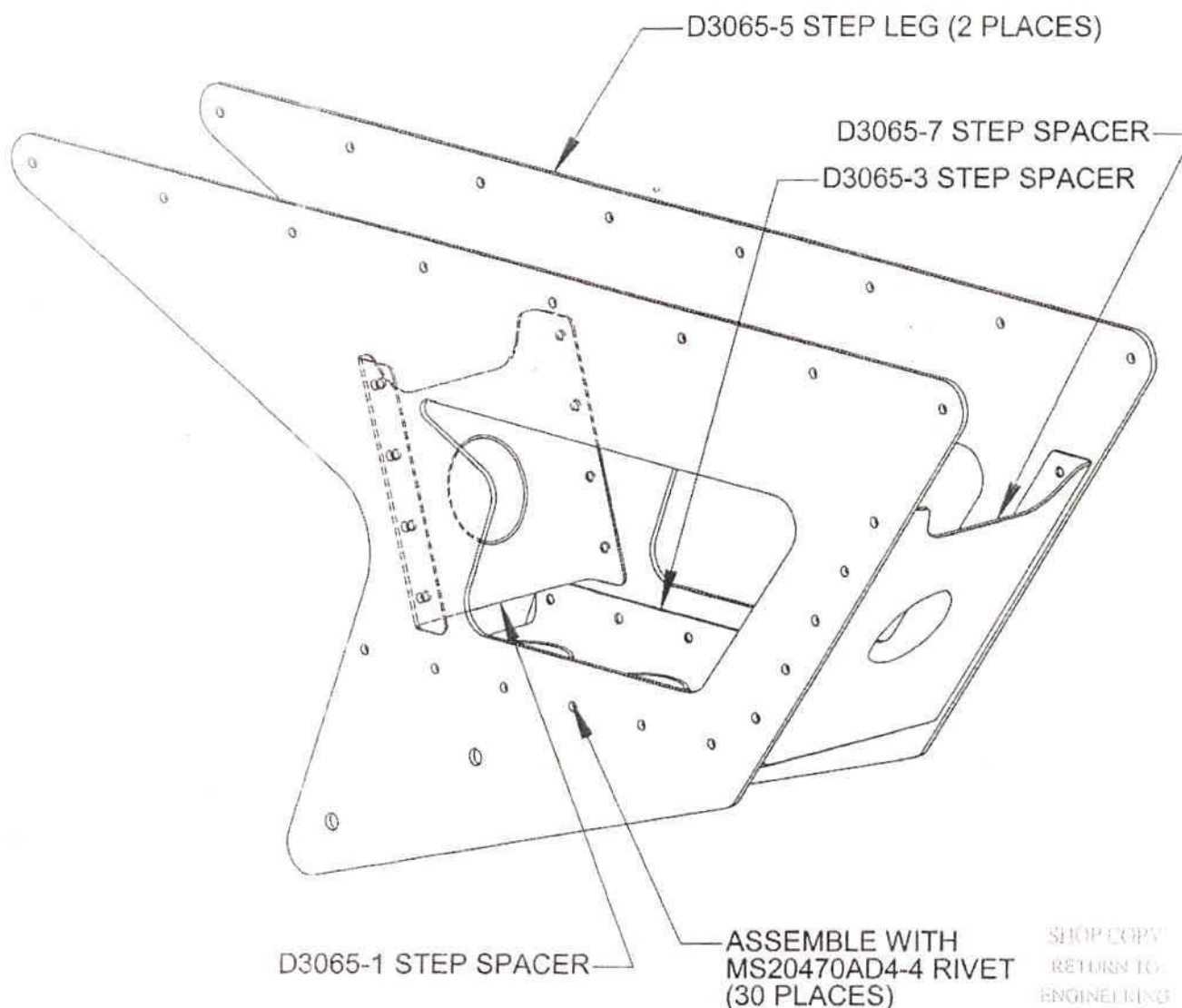
*W 86-05-02*





|         |                    |          |                            |   |                        |
|---------|--------------------|----------|----------------------------|---|------------------------|
| DESIGN  | <i>CP</i>          | DRAWN BY | <i>CP</i>                  | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED | <i>[Signature]</i> | APPROVED | <i>[Signature]</i>         | DRAWING NO.<br>D3065                              | REV. A<br>SHEET 1 OF 5 |
| DATE    | 02.09.11           |          | TITLE<br>STEP LEG ASSEMBLY |   | SCALE<br>1:2           |
| A       | 02.09.11           |          | NEW ISSUE                  |   |                        |
| A1      | 03.02.13 <i>CP</i> |          | ADD SLOTS TO D3065-5       |   |                        |
| A2      | 03.02.27 <i>CP</i> |          | 0.551 WAS 0.410            |   |                        |

RELEASED  
02.01.20 *[Signature]*



## D3065-041 STEP LEG ASSEMBLY

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WITHOUT NOTICE  
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NO. 26452

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